

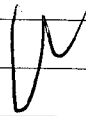
Work Order ID 132534

May-07-15 2:52:02 PM

132534

Page 1

Item ID: D2654-7 Accept ***N9000040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Web
 Start Date: 5/07/15 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 5/07/15 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2654	F								
100	Skidtubes	0.00							
100	Memo	0.00							
Skidtubes	1-Cut D2600-7 to length as per Dwg D2654 2-Drill pilot holes in web using drill jig DT 8018-7 as per Dwg D2654 3-Using the uni-bit, open holes to finish size as per Dwg D2654 4-Deburr holes and ends								
110	Chemical Conversion Coat per QSI005 4.1	0.00							
110	Memo	0.00							
HandFinish									
Hand Finishing									
120	QC5- Inspect part completeness to step on W/O	0.00							
120	Memo	0.00							
QC									
Quality Control									

4 0 15-5-28 DGC

4 0 15-6-1 DGC JH

4 0 15-6-1

DAS
18
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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130 *130* QC Quality Control	QC7-Inspect Chemical Conversion Coat Memo	0.00 0.00				<u>H</u>	<u>Q</u>	<u>15-6-1</u>	DAS 18 9-89
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: <u>26002</u> Memo	0.00 0.00				<u>H</u>	<u>Q</u>	<u>15-6-1</u>	<u>JGL</u>
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<u>15/6/2</u> <u>H</u>

15-6-01

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

May-07-15 2:52:01 PM

Page 1

Work Order ID: 132534

132534

Parent Item: D2654-7

D2654-7

Parent Item Name: Web

Start Date: 5/07/15

Required Date: 5/07/15

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:D 99.02.04 Fixed typo, Changed procedureDM
IPP Rev:e 06.04.05 Added level21 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2600-7-140		Manufactured	No			100	Each	0.0000	1	4			

D2600-7-140

EXT. "I BEAM" THICK

131525 x4 DGC
15-5-28

DQA: _____ Date: _____



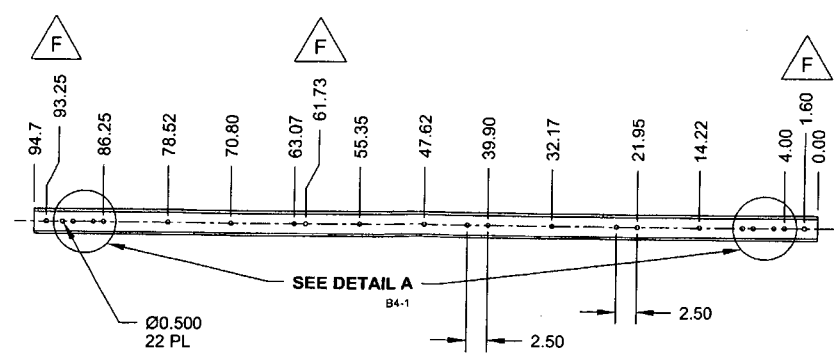
WORK ORDER NON-CONFORMANCE / UPDATE

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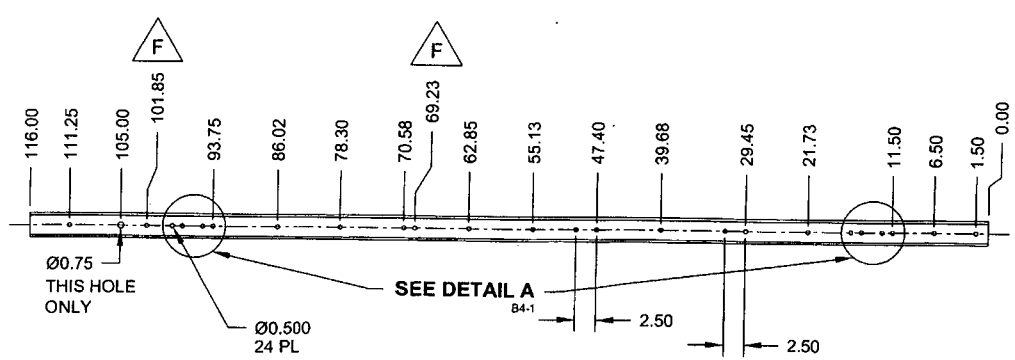
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2011-09-12

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DRAWN	SC	PORT HADLOCK, WA	
CHECKED	90	DRAWING NO.	REV. F
MFG. APPR.	BE	D2654	SHEET 2 OF 2
APPROVED	90	TITLE	SCALE
DE APPR.	90	WEB	NTS
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